

WORK ORDER 2009-05

Date opened: 25 February 2009

Project: Quick Release Cargo Basket Assembly  
Type: Eurocopter AS350/355 SeriesBatch Quantity: 5 Complete Basket Assembly (76410-01)  
Left Hand Configuration  
3 Modified with Open Front End (70406)  
4 Modified with Lid Step (70405)  
1 Modified with Lid Door (70402)Approval: SH08-16  
Drawing List: DCL764-3

Fabrication and Assembly Drawing(s)	Description
76410, Rev. 0	Basket Ass'y
76411, Rev. 0	Basket Body Ass'y
69812, Rev. 1	Basket Lid Ass'y
36255, Rev. 1	Handle Installation
36261, Rev. 4	Handle Bar Ass'y
36262, Rev. 1	Handle Bracket Ass'y
70405, Rev. 2	Lid Step Modification
70406, Rev. 1	Front End Cutout Modification
70402, Rev. 1	Lid Door Modification

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: \_\_\_\_\_

Welder Signature: _____	Date: _____
<i>Jeff Clark</i>	<i>18 Dec 2009</i>
Inspector Signature: _____	Date: _____

Drawing: 76410 Revision 0  
 Assembly: 76410-01 Cargo Basket Ass'y (Quick-Release, Medium, 75.75" long)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	76410-01	Cargo Basket Assembly			
1	76411-01	Basket Body Assembly	Below		
1	69812-01	Basket Lid Assembly	Below		
1	36255-01	Handle Bar Installation	Below		
1	36280-01	Brace Assembly	9-2081 Brace	7005	
1	MS20001P4	Piano Hinge		8024	
1	76427-01	Placard	0.063 Sheet, 6061-T6 Aluminum	960708	
3	49205-14	Bumper	Argus Industries Bumper	8071	
A/R	CR3213-4-02	Cherry Rivet		8020	
4	40088-14	Fitting	Ancra	8032	
4	AN960-616	Washer		6016	
1	AN3-15A	Bolt		6016	
1	AN3-17A	Bolt		6066	
4	AN960-10	Washer		6043	
2	AN970-3	Washer		5026	
2	MS21044N3	Nut		6016	

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR3213-4-02 Rivets		<i>je</i>
Final Inspection	Drawing 76410			<i>je</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 76411 Revision 0  
Assembly: 76411-01 Basket Body Ass'y (Quick-Release, Medium, 75.75" long)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	76411-01	Basket Body Assembly			
A/R		Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
A/R		Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
3	76421-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
1	76422-01	Attachment Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
1	76423-01	Attachment Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
1	36262-01	Handle Bracket Assembly	Below		
1	49215-01	Spacer	1018 Steel, 1/2" Rod	951108	
A/R	3/4-16F	Mesh	Expanded carbon steel	7029	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 76411			
Final Inspection	Drawing 76411			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 69812 Revision 1  
Assembly: 69812-01 Basket Lid Ass'y (Quick-Release, Medium, 75.75" long)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	69812-01	Basket Lid Assembly			
2	69824-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
2	49212-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
3	49213-01	Rim	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
1	49216-01	Spacer	1018 Steel, 1/2" Rod	951108	
1	36262-01	Upper Handle Bracket Assembly	Below		
1	36204-10	Placard Bracket	1018 Steel, 0.035" Sheet	9516042	
A/R	3/4-16F	Mesh	Expanded carbon steel	7029	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 69812			gc
Final Inspection	Drawing 69812			gc

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 36255 Revision 1  
Assembly: 36255-01 Handle Installation

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	36255-01	Handle Installation			
1	36261-01	Handle Bar Assembly	Below		
2	36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	7004	
2	36275-01	Bushing	SAE 660 Bronze, 5/16" Dia	6068	
2	AN3-14A	Bolt		6071	
4	AN960-10	Washer		6043	
2	MS21044N3	Nut		6016	


Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 36255			

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Drawing: 36261 Revision 4  
Assembly: 36261-01 Handle Bar Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	36261-01	Handle Bar Assembly			
1	36277-01	Handle Bar	316 Stainless, 1.0 x 0.035 Rnd. Tube	8066	
2	36271-01	Lever	304 Stainless, 0.105 Sheet	7006	
2	36274-01	Bushing	304 Stainless, 7/16" x 0.065 Rnd. Tube	2005	
2	MS20615-4M3	Rivet		7039	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 36261			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 36262 Revision 1  
Assembly: 36262-01 Handle Bracket Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	36261-01	Handle Bracket Assembly			
1	36272-01	Basket Bracket	321 Stainless, 0.050 Sheet	3021	
2	36273-01	Lid Bracket	321 Stainless, 0.050 Sheet	3021	
2	36275-02	Support	304 Stainless, 5/16" Rod	6003	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 36262			


Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 70406 Revision 0  
Assembly: 70406-01 Open Front End Modification

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
3 Total	70406-01	Open Front End Modification			
1	70406-03	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
1	70406-04	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	8007	
1	3/4-16F	Mesh	Expanded Carbon Steel	7029	

Note: Remainder of assembly listed on drawing 76410

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70406			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.



Drawing: 70405 Revision 0  
Assembly: 70405-01 Lid Step Modification

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
4 Total	70405-01	Lid Step Modification			
1	70405-03	Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
1	70405-04	Tread Plate	3003 Aluminum Tread Plate, 0.063"	8065	
A/R	CR3213-4-2	Cherry Rivet		7010	

Note: Remainder of assembly listed on drawing 69812.

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70405			JC.

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 70402 Revision 1  
Assembly: 70402-01 Lid Door Modification

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	70402-01	Lid Step Modification			
1	70402-03	Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	8007	
1	70402-04	Threaded Insert	1018 Steel, 1/2" Rod	951108	
1	70402-05	Tread Plate	3003 Aluminum Tread Plate, 0.063"	8065	
1	MS20001P4	Hinge		8024	
3	MS27039-1-08	Screw		6066	
4	MS20426AD4	Rivet		8106	
4	CR3213-4-2	Cherry Rivet		7010	


Note: Modification is applied to aft bay of lid only.


Note: Remainder of assembly listed on drawing 69812.

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70405			

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Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address <b>AERO Design Ltd. – 2013 39<sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7</b>					5. Work Order/Contract/Invoice <b>2009-05</b>
6. Item	7. Description <b>Med. Cargo Basket</b>	8. Part Number <b>76410-01-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>76402-01</b>	11. Status/Work <b>New</b>
12. Remarks <b>Modified with Lid Step and Front End Cutout IAW DCL704</b>					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number <b>AMF 73-04</b>		14b. Signature	
13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<b>Installer Responsibilities</b> This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

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6. Item	7. Description <b>Med. Cargo Basket</b>	8. Part Number <b>76410-01-02</b>	9. Qty. <b>1</b>	10. Serial/Batch No. <b>76402-02</b>	11. Status/Work <b>New</b>
12. Remarks <b>Modified with Lid Step IAW DCL704</b>					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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13d. Name <b>JEFF CLARKE</b>		13e. Date (dd/mmm/yyyy) <b>18 Dec 2009</b>		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
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6. Item	7. Description Med. Cargo Basket	8. Part Number 76410-01-02	9. Qty. 1	10. Serial/Batch No. 76402-03	11. Status/Work New
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name JEFF CLARKE		13e. Date (dd/mmm/yyyy) 18 Dec 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<b>Installer Responsibilities</b> This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

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4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2009-05
6. Item	7. Description Med. Cargo Basket	8. Part Number 76410-01-02	9. Qty. 1	10. Serial/Batch No. 76402-04	11. Status/Work New
12. Remarks Modified with Lid Step and Front End Cutout IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature <i>Jeff Clarke</i>		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name JEFF CLARKE		13e. Date (dd/mmm/yyyy) 18 Dec 2009		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<b>Installer Responsibilities</b> This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

PROVINCIAL

AERO Design Ltd.  
2013 - 39<sup>th</sup> Ave. NE  
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA  
TCCA 24-0078  
AMF # 73-04

Product: Quick Release Cargo Basket (Medium, Left) Part #: 76410-01-02

Approval #: SH08-16 Serial #: 76401-07

WO #: 2009-05 Quantity: 1


Eligibility: Eurocopter AS350 / AS355 Series Work Status: Manufactured

Remarks: Modified with Lid Step, Lid Door on aft bay, Front End cutout IAW DCL704

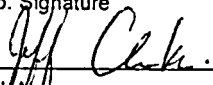
*I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.*

May 4/09  
Date

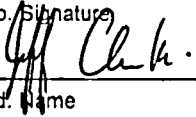
Jeff Clarke  
Inspector's Signature

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2009-05
6. Item	7. Description Med. Cargo Basket	8. Part Number 76410-01-02	9. Qty. 1	10. Serial/Batch No. 76402-05	11. Status/Work New
12. Remarks Left hand, Modified with walkway on lid IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 July 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

TFR Aves North

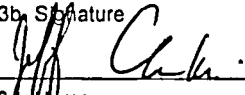
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2009-05	
6. Item	7. Description Med. Cargo Basket	8. Part Number 76410-02	9. Qty. 1	10. Serial/Batch No. 76402-03	11. Status/Work New	
12. Remarks Left Hand; Modified with walkway on lid IAW DCL704						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 08 July 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

INSTALLER

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4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2009-05
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Med. Cargo Basket	76410-02	1	76402-04	New
12. Remarks Modified with walkway on lid and front end cutout IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the <u>Canadian Aviation Regulations</u> .		
13b. Signature	13c. Approved Organization Number		14b. Signature	14c. Approved Organization Number	
	AMF 73-04				
13d. Name	13e. Date (dd/mmm/yyyy)		14d. Name	14e. Date (dd/mmm/yyyy)	
JEFF CLARKE	08 JUNE 2010				
<p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

HEU OPS



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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Med. Cargo Basket	76410-01-02	1	76402-01	New	
12. Remarks Left hand basket						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 25 May 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

EURO CAPTER